09/813,454 Appl. No. October 27, 2003 Amendment Dated

September 25, 2003 Reply to OfficeAction of:

## **Amendments to the Claims:**

This listing of the claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (original) A semitransparent optical detector comprising: a semitransparent PIN diode having at least one polycrystalline semiconductor layer.
- 2. (original) The detector of claim 1, wherein the polycrystalline semiconductor is polycrystalline silicon.
- 3. (original) The detector of claim 2, wherein the polycrystalline silicon is microcrystalline.
- 4. (original) The detector of claim 1, wherein the polycrystalline semiconductor is a polycrystalline alloy of silicon and germanium.
- 5. (original) The detector of claim 4, wherein the polycrystalline alloy is microcrystalline.
- 6. (original) The detector of claim 1, wherein the PIN diode has another layer of at least one of an amorphous semiconductor and a microcrystalline semiconductor.
  - 7. (original) The detector of claim 1, further comprising: a transparent substrate upon which the PIN diode is disposed.
  - 8. (original) The detector of claim 7, further comprising: a transparent conductor disposed on a surface of the PIN diode.
  - 9. (withdrawn) A method of making a semitransparent optical detector comprising: fabricating an amorphous semiconductor PIN diode on a transparent conductor; and recrystallizing the amorphous semiconductor.
  - 10. (withdrawn) The method of claim 9, recrystallizing further comprising:

Appl. No. : 09/813,454
Amendment Dated : October 27, 2003
Reply to OfficeAction of : September 25, 2003

placing the amorphous semiconductor in a processing furnace.

- 11. (withdrawn) The method of claim 10, further comprising: during recrystallizing, flowing a forming gas of  $H_2$  and  $N_2$  through the processing furnace.
- 12. (withdrawn) The method of claim 11, further comprising: raising a temperature in the processing furnace to at least about 800°C.
- 13. (withdrawn) The method of claim 9, fabricating further comprising: depositing amorphous silicon as the amorphous semiconductor.
- 14. (withdrawn) The method of claim 9, recrystallizing further comprising: depositing the transparent conductor on a transparent substrate; and rapidly annealing the amorphous semiconductor with high intensity heat applied to a side thereof away from the transparent substrate.
  - 15. (withdrawn) The method of claim 14, further comprising: exposing the amorphous semiconductor to an argon plasma before rapidly annealing.
- 16. (withdrawn) The method of claim 9, recrystallizing further comprising: exposing a region of the amorphous semiconductor to a laser pulse having sufficient energy to locally raise a temperature of the amorphous semiconductor above about 800°C.
- 17. (withdrawn) A method of making a semitransparent optical detector comprising: depositing a transparent conductor onto a transparent substrate; and growing a polycrystalline PIN diode on the transparent conductor using high temperature thermal chemical vapor deposition.
- 18. (withdrawn) The method of claim 17, growing the polycrystalline PIN diode further comprising:

raising a temperature at which growing is performed above about 800°C.

19. (original) A semitransparent optical detector comprising:

Appl. No. 09/813,454 Amendment Dated October 27, 2003

Reply to OfficeAction of: September 25, 2003

> a PIN diode having amorphous silicon P and N layers; and an intrinsic I layer of an alloy of silicon and germanium.

- 20. (original) The detector of claim 19 on a transparent substrate.
- 21. (original) The detector of claim 20 wherein the substrate is glass.
- 22. (original) The detector of claim 20 wherein the substrate is a polymer.
- 23. (original) The detector of claim 20 wherein the substrate is silicon which is transparent at a wavelength greater than about 1100 nm.
- 24. (original) The detector of claim 19, wherein the concentration of germanium in the I layer is graded from a relatively low concentration adjacent the P and N layers to a relatively high concentration in the interior of the I layer.
  - 25. (withdrawn) A method of making a semitransparent optical detector, comprising: providing a transparent substrate;

depositing a transparent conductive layer on the substrate;

vacuum depositing at an elevated temperature a relatively thin P layer of doped amorphous silicon on the conductive layer;

providing germanium in a form of a GeH4 gas component of a chemical vapor deposition gas;

vacuum depositing at an elevated temperature a relatively thick I layer of an amorphous alloy of silicon and germanium using the chemical vapor deposition gas;

vacuum depositing at an elevated temperature a relatively thin N layer of doped amorphous silicon on the conductive layer; and

depositing a transparent conductive layer on the N layer.

- 26. (withdrawn) The method of claim 25, further comprising: doping the P layer with boron.
- 27. (withdrawn) The method of claim 25, further comprising: doping the N layer with phosphorous.

Amendment Dated : October 27, 2003 Reply to OfficeAction of : September 25, 2003

28. (withdrawn) The method of claim 25, further comprising: bonding the substrate to a vertical cavity surface emitting laser (VCSEL) device.

- 29. (withdrawn) The method of claim 25, wherein the substrate is a layer of a vertical cavity surface emitting laser (VCSEL) device.
  - 30. (withdrawn) The method of claim 25, further comprising: integrating the substrate in a package for a laser device, in a light path of the laser.
  - 31. (withdrawn) The method of claim 25, further comprising:

varying a concentration of GeH<sub>4</sub> gas in the chemical vapor deposition gas to vary introduction of germanium into the alloy from a relatively low concentration for deposition at a boundary with the P layer, to a high concentration for deposition within the I layer, and to a relatively low concentration for deposition at a boundary with the N layer.

- 32. (withdrawn) The method of claim 31, wherein the low concentration of GeH<sub>4</sub> gas is about 0% of the chemical vapor deposition gas and the high concentration of GeH<sub>4</sub> gas is selected to optimize photon absorption at a wavelength of interest.
- 33. (withdrawn) The method of claim 31, wherein the low concentration of GeH<sub>4</sub> gas is about 0% of the chemical vapor deposition gas and the high concentration of GeH<sub>4</sub> gas is about 100% of the chemical vapor deposition gas.
  - 34. (original) A semitransparent optical detector comprising:
  - a PIN diode; and
- a transparent thin film conductor at least partly covering and contacting a surface of the PIN diode.
- 35. (original) The detector of claim 34, wherein the transparent thin film conductor is ZnO.
- 36. (original) The detector of claim 34, wherein the transparent thin film conductor is SnO.

Appl. No. : 09/813,454 Atty. Do

Amendment Dated : October 27, 2003 Reply to OfficeAction of : September 25, 2003

37. (original) The detector of claim 34, wherein the transparent thin film conductor is indium tin oxide.

38. (original) The detector of claim 34, further comprising:

a substrate on which the transparent thin film conductor is disposed, at least partly between the PIN diode and the substrate.

39. (withdrawn) A method of making a semitransparent optical detector comprising: providing a transparent substrate;

sputtering a transparent thin film conductor onto the substrate; and forming a PIN diode on the transparent thin film conductor and the substrate.

- 40. (withdrawn) The method of claim 39, wherein sputtering further comprises: sputtering ZnO.
- 41. (withdrawn) The method of claim 39, wherein sputtering further comprises: sputtering SnO.
- 42. (withdrawn) The method of claim 39, wherein sputtering further comprises sputtering indium tin oxide.
  - 43. (original) A semitransparent optical detector comprising:

a thin film PIN diode;

a first transparent conductor at least partly covering and contacting a first surface of the PIN diode;

a second transparent conductor at least partly covering and contacting a second surface of the PIN diode; and

a passivation layer covering and enclosing all edges of the PIN diode, defining an aperture on one surface thereof, and exposing a part of the second transparent conductor for contact thereto.

44. (original) The detector of claim 43, the passivation layer having a hole defined therethrough, through which contact is made with the second transparent conductor.

Amendment Dated : October 27, 2003 Reply to OfficeAction of : September 25, 2003

45. (original) The detector of claim 43, further comprising:

a patterned metal layer over the passivation layer, including a first conductor entering the aperture to contact the first transparent conductor and a second conductor contacting the second transparent conductor.

- 46. (original) The detector of claim 45, wherein the second conductor contacts the second transparent conductor through a hole defined in the passivation layer.
- 47. (original) The detector of claim 43, wherein the first transparent conductor extends partly over the passivation layer, the detector further comprising:

a patterned metal layer over the passivation layer, including a first conductor contacting the first transparent conductor without entering the aperture and a second conductor contacting the second transparent conductor.

- 48. (original) The detector of claim 47, wherein the second conductor contacts the second transparent conductor through a hole defined in the passivation layer.
- 49. (original) The detector of claims 45 or 47, wherein the thin film PIN diode extends to a contact pad position and the first conductor defines a path on the surface of the PIN diode to the contact pad position.
- 50. (original) The detector of claim 49, wherein the a region contacted by at least one of the first and second transparent conductors defines a limited active area less than all of the PIN diode.
- 51. (original) The detector of claims 45 or 47, wherein the PIN diode has tapered edges, a top surface of the PIN diode having a smaller area than a bottom surface thereof.
  - 52. (original) The detector of claim 43, wherein the passivation layer is silicon nitride.
  - 53. (original) The detector of claim 43, wherein the passivation layer is silicon dioxide.
  - 54. (original) A method of monitoring an optical beam, comprising:

Amendment Dated : October 27, 2003 Reply to OfficeAction of : September 25, 2003

interposing a transparent photodetector in the optical beam between a light source and a light receiver; and

measuring an output of the photodetector.

- 55. (original) The method of claim 54, further comprising: controlling the light source responsive to the measured output of the photodetector.
- 56. (original) A small aperture semitransparent optical detector, comprising, in the order stated:
  - a first conductive layer;
  - a PIN diode having a first edge partially overlying the first conductive layer;
- a passivation layer covering and enclosing all edges of the PIN diode and defining an aperture on a surface of the PIN diode; and
  - a second conductive layer contacting the surface of the PIN diode through the aperture.
- 57. (original) The detector of claim 56, wherein the second conductive layer is a transparent conductor covering the aperture, the detector further comprising:
  - a third conductive layer contacting the transparent conductor outside the aperture.
- 58. (original) The detector of claim 56, wherein the second conductive layer contacts the surface of the PIN diode near a second edge diagonally opposite the first edge.
- 59. (original) A connection system for a semitransparent optical detector having an aperture, comprising:
  - a bottom conductor which, in plan view, substantially surrounds the top conductor;
- a top conductor which surrounds the aperture and defines a hole therethrough aligned with the aperture; and
- a bottom conductor which surrounds the aperture and defines a hole therethrough aligned with the aperture.
- 60. (original) The detector of claim 59, wherein the bottom conductor, in plan view, substantially surrounds the top conductor.

Amendment Dated : October 27, 2003
Reply to OfficeAction of : September 25, 2003

61. (original) A method of making a small aperture semitransparent optical detector on a substrate, comprising:

depositing and patterning a PIN diode on the substrate;

depositing and patterning a passivating layer covering and enclosing all edges of the PIN diode and defining an aperture on a surface of the PIN diode; and

depositing and patterning a first conductive layer.

- 62. (original) The method of claim 61, wherein the first conductive layer is metal.
- 63. (original) The method of claim 62, further comprising: depositing and patterning a second conductive layer in contact with the first conductive layer and the PIN diode, wherein the second conductive layer is a transparent conductor.